

2.2: PERFORMANCE

The performance values shown below are the maximum and must not be exceeded.

Wire Layer	Approx. Diameter (inch)	Pull (lbs)	Line Speed (ft/min)
Bare Drum	16.322	3,500	103
Full Drum	31.500	1,830	198

2.3: SPECIFICATIONS

Parameter	Value
Weight (Operation)	3,800 lbs
Drum Capacity	3,000 M of 0.322" EM Cable in 27 Layers
Bare Drum Diameter	16"
Flange Diameter	36"
Distance Between Flanges	20"
Overall Height	60 5/8"
Overall Length	60"
Overall Width	60"
Main Electrical Supply	480VAC/3PH/60HZ
Secondary Voltage	120 VAC/3PH/60HZ
Control Voltage	24 VDC

2.4: PAINT SPECIFICATION

This piece of equipment was painted at factory with the following 3 part paint system:

1 coat – International Interzinc 52 Zinc-Epoxy primer (green)

1 coat – International 475 HS Modified Epoxy tie-coat (Color 724-grey)

1 coat – International Interfine 629 HS Modified Acrylic Top Coat (Color FS26270)