



DUTY SPECIFICATION:
 PULL (1ST LAYER) - 780KG @ 0-60 M/MIN (MAX 65 M/MIN)
 PULL (TOP LAYER) - 260KG @ 0-180 M/MIN (MAX 197 M/MIN)
 BRAKE HOLDING LOAD - 180% DUTY
 DRUM CAPACITY - 540 METERS OF 50MM DIA WIRE IN 9 LAYERS
 HYDRAULIC REQUIREMENT - 21 L/MIN @ 210 BAR
 POWER REQUIRED - 7.65KW
 APPROX WEIGHT - 1900KG WINCH ONLY

FOR HYDRAULIC ASSEMBLY / CONNECTIONS - SEE DWG 6350
 FOR SPOOLER FRAME / ARM ASSEMBLY - SEE DWG 6337

REVISION No/ 02 - HAND PUMP & DUAL CV ADDED - DTP - 19.01.15		MATERIAL	TOLERANCE +/-0.25 UNLESS STATED OTHERWISE	ALL INFORMATION CONTAINED ON THIS DRAWING IS CONFIDENTIAL AND MAY NOT BE USED OR DIVULGED TO A THIRD PARTY WITHOUT WRITTEN PERMISSION FROM LEBUS INTERNATIONAL ENGINEERS LTD.		LEBUS INTERNATIONAL ENGINEERS Ltd.	
3rd ANGLE PROJECTION		FINISH	SURFACE ROUGHNESS 3.2 MICRONS AT UNLESS STATED OTHERWISE	DATE 17/09/2013	DRAWN J.HEPWORTH	CHECKED J.BAINES	CERT'D
		WELD PROCEDURE L09/1	DIMS IN MM	PROJECT		DRG No 6243-GA	ISSUE 02